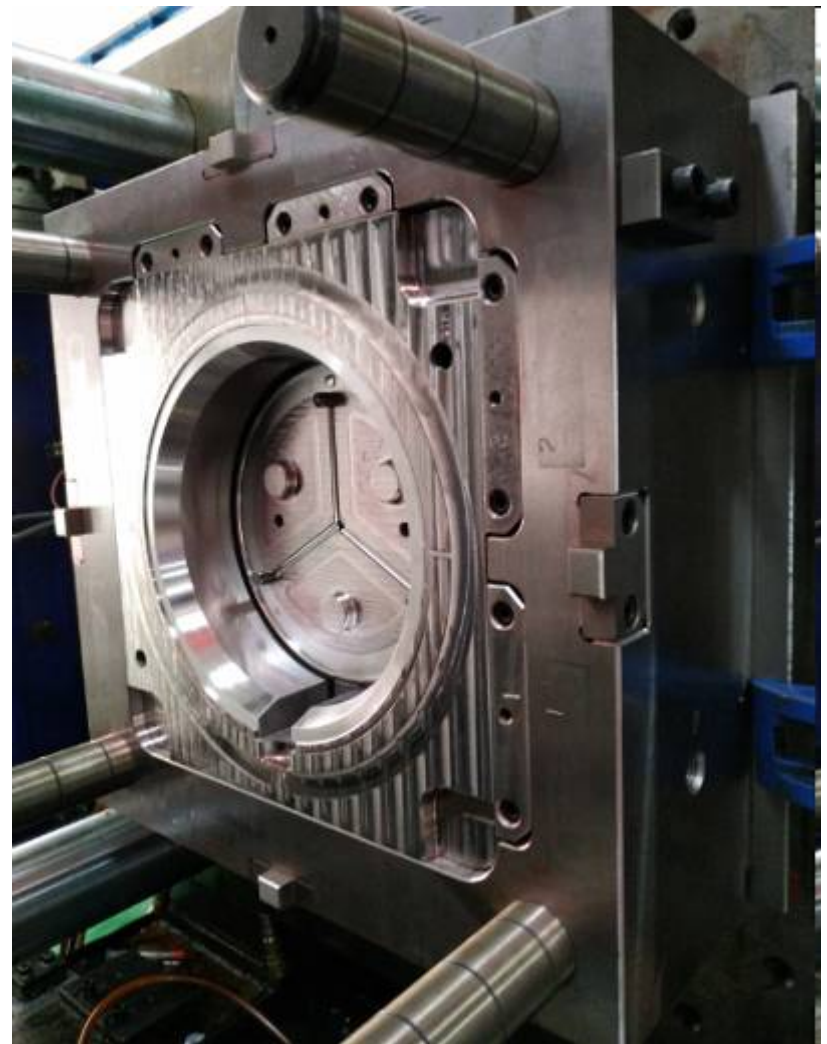


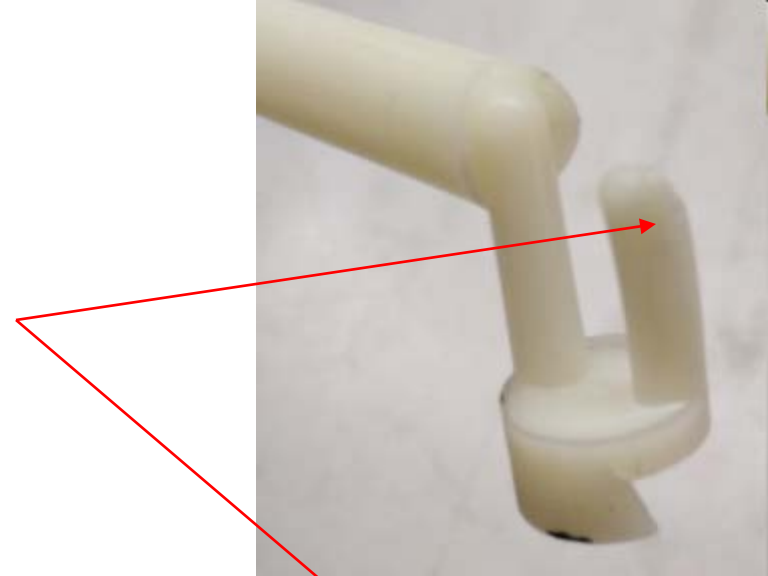
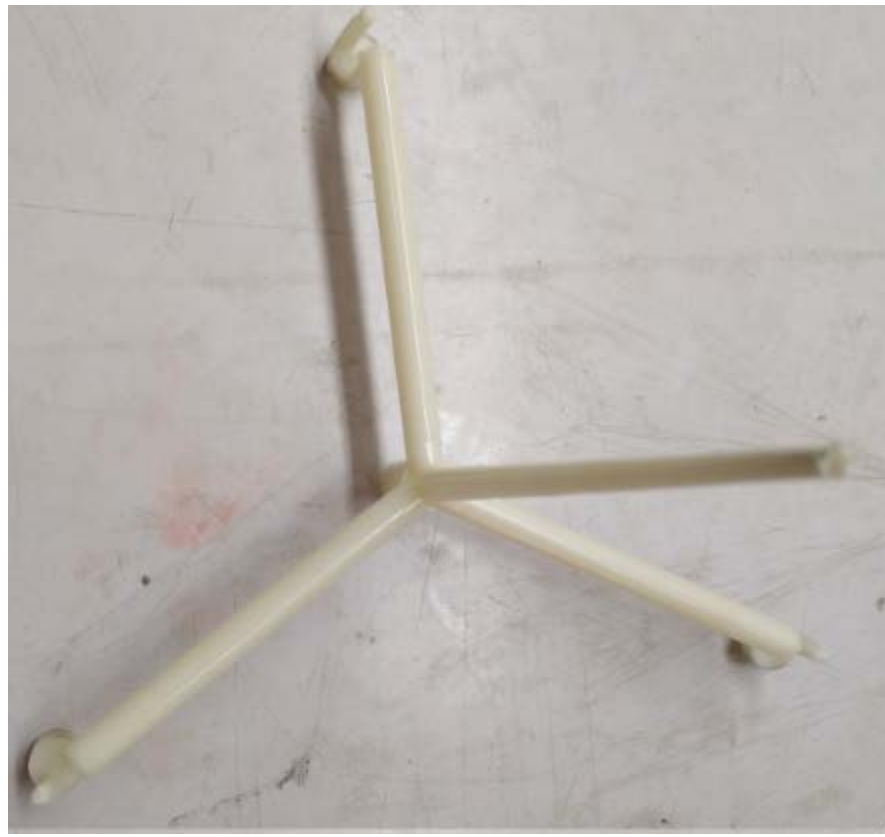
1. The mold runs well. The part and runner fall down automatically using the edge gate cutting pins.



2. The part is ok.



3. The runner, the gate cuts well.



4. Cutting gate inside the mould.

